

COATING SCHEDULE

EPOXY GLASS COATING



Substrate	Glass
Product Item	Furniture or handicraft
Positioning	Interior
Finishing System	Epoxy System
Gloss Level	

Finishing Condition Recommended	
Room humidity	Max 70 %
Room temp.	28 - 32° C

No	Application Step & Product Name	Mixing Ratio	Application Viscosity	CA [gr/m2]	Application Method	Drying Time Recommended
	SUBSTRATE CLEANING				Wipe with Thinner	
1	GLASS COATING MEP-12007 COLOR MEPH-12007 PS THINNER SERBAGUNA	900 100 500	11-12 sec NK-2	60-80	SPRAY	4 Hours

Main Features:

Perfect adhesion on glass

Specially design for tinting system

Notes: Maximum thickness for every step of casting process is 2 cm

Surface Specification	Method	Result	Notes
Adhesion Test	ASTM D3359	Point 5B	Perfect