

## COATING SCHEDULE

### PU CLEAR SHEEN20 CLOSED PORE



Substrate	Solid Wood or Veneer
Product Item	Furniture or housing component
Positioning	Interior
Finishing System	PU System
Gloss Level	Sheen20

Finishing Condition Recommended	
MC wood	8 - 12 %
Room humidity	Max 70 %
Room temp.	28 - 32° C

No	Application Step & Product Name	Mixing Ratio	Application Viscosity	CA [gr/m2]	Application Method	Drying Time Recommended
	<b>SUBSTRATE SANDING</b>				Sand Paper Grade # 180 – 240	
1	<b>BODY STAIN</b> WS-162 B COLOR	100	Ready For Use		Manual Spray	30 minutes
2	<b>SANDING SEALER 1</b> PUSS-910 PUH-20 LY FD THPU-71 FD	200 100 100	10-12 sec NK-2	100-120	Manual Spray	2 Hours
	<b>SANDING</b>				Sand Paper Grade # 240	
3	<b>SANDING SEALER 2</b> PUSS-910 PUH-20 LY FD THPU-71 FD	200 100 100	10-12 sec NK-2	100-120	Manual Spray	2 Hours
	<b>SANDING</b>				Sand Paper Grade # 240	
4	<b>SANDING SEALER 3</b> PUSS-910 PUH-20 LY FD THPU-71 FD	200 100 100	10-12 sec NK-2	100-120	Manual Spray	2 Hours
	<b>SANDING</b>				Sand Paper Grade # 400	
5	<b>TOP COAT</b> PUL-910 CLEAR 20 PUH-20 LY FD THPU-73 SD	200 100 100	9-10 sec NK-2	80-100	Manual Spray	24 Hours

**Main Features:**

- Excellent Transparency
- Excellent Matting Orientation
- Versatile for Interior Furniture

Surface Specification	Method	Result	Notes
Adhesion Test	ASTM D3359	Point 5B	Perfect
Blocking Resistance 2 psi	ASTM D2793-93A	Pass	Non Visible Mark
Hot and Cold Check	ASTM D1211	Pass	10 cycles