

COATING SCHEDULE

PU CLEAR SHEEN20 OPEN PORE



Substrate	Solid Wood or Veneer
Product Item	Furniture or housing component
Positioning	Interior
Finishing System	PU System
Gloss Level	Sheen20

Finishing Condition Recommended	
MC wood	8 - 12 %
Room humidity	Max 70 %
Room temp.	28 - 32° C

No	Application Step & Product Name	Mixing Ratio	Application Viscosity	CA [gr/m2]	Application Method	Drying Time Recommended
	SUBSTRATE SANDING				Sand Paper Grade # 180 – 240	
1	SANDING SEALER 1 PUSS-910 PUH-20 LY FD THPU-71 FD	200 100 200	9-10 sec NK-2	60-80	Manual Spray	2 Hours
	SANDING				Sand Paper Grade # 400	
2	TOP COAT PUL-910 CLEAR 20 PUH-20 LY FD THPU-73 SD	200 100 200	8-9 sec NK-2	60-80	Manual Spray	24 Hours

Main Features:

Natural look

Excellent Transparency

Excellent Matting Orientation

Surface Specification	Method	Result	Notes
Adhesion Test	ASTM D3359	Point 5B	Perfect
Blocking Resistance 2 psi	ASTM D2793-93A	Pass	Non Visible Mark
Hot and Cold Check	ASTM D1211	Pass	10 cycles