

COATING SCHEDULE

PU CLEAR SHEEN30 CLOSED PORE



Substrate	Solid Wood or Veneer
Product Item	Furniture or housing component
Positioning	Interior
Finishing System	PU System
Gloss Level	Sheen30

Finishing Condition Recommended	
MC wood	8 - 12 %
Room humidity	Max 70 %
Room temp.	28 - 32° C

No	Application Step & Product Name	Mixing Ratio	Application Viscosity	CA [gr/m2]	Application Method	Drying Time Recommended
	SUBSTRATE SANDING				Sand Paper Grade # 180 – 240	
1	BODY STAIN WS-162 B COLOR	100	Ready For Use		Manual Spray	30 minutes
2	SANDING SEALER 1 PUSS-910 PUH-20 LY FD THPU-71 FD	200 100 100	10-12 sec NK-2	100-120	Manual Spray	2 Hours
	SANDING				Sand Paper Grade # 240	
3	SANDING SEALER 2 PUSS-910 PUH-20 LY FD THPU-71 FD	200 100 100	10-12 sec NK-2	100-120	Manual Spray	2 Hours
	SANDING				Sand Paper Grade # 240	
4	SANDING SEALER 3 PUSS-910 PUH-20 LY FD THPU-71 FD	200 100 100	10-12 sec NK-2	100-120	Manual Spray	2 Hours
	SANDING				Sand Paper Grade # 400	
5	TOP COAT PUL-910 CLEAR 30 PUH-20 LY FD THPU-73 SD	200 100 100	9-10 sec NK-2	80-100	Manual Spray	24 Hours

Main Features:

- Excellent Transparency
- Excellent Matting Orientation
- Versatile for Interior Furniture

Surface Specification	Method	Result	Notes
Adhesion Test	ASTM D3359	Point 5B	Perfect
Blocking Resistance 2 psi	ASTM D2793-93A	Pass	Non Visible Mark
Hot and Cold Check	ASTM D1211	Pass	10 cycles