

COATING SCHEDULE

PU WHITE SHEEN20 INTERIOR



Substrate	HMR board
Product Item	Housing component or furniture
Positioning	Interior
Finishing System	PU System
Gloss Level	Sheen20

Finishing Condition Recommended	
MC wood	8 - 12 %
Room humidity	Max 70 %
Room temp.	28 - 32° C

No	Application Step & Product Name	Mixing Ratio	Application Viscosity	CA [gr/m2]	Application Method	Drying Time Recommended
	SUBSTRATE SANDING				Sand Paper Grade # 180 – 240	
1	SEALER PUS-51107 PUH-21 LY FD THPU-71 FD	100 100 50	11-12 sec NK-2	70-80	Manual Spray	2 hours
	Sanding				Sand Paper Grade # 240	
2	BASE COAT 1 PUP-52103 WHITE PUH-101 FD XLS THPU-71 FD	200 100 100	10-12 sec NK-2	100-120	Manual Spray	2 Hours
	SANDING				Sand Paper Grade # 240	
3	BASE COAT 2 PUP-52103 WHITE PUH-101 FD XLS THPU-71 FD	200 100 100	10-12 sec NK-2	100-120	Manual Spray	2 Hours
	SANDING				Sand Paper Grade # 400	
4	TOP COAT PUC-910 SIMPLY WHITE SHEEN20 PUH-20 LY FD THPU-73 SD	200 100 100	9-10 sec NK-2	80-100	Manual Spray	24 Hours

Main Features:

Excellent Matting Orientation

Excellent Hiding Power

Versatile for Interior Housing Component and Furniture

Surface Specification	Method	Result	Notes
Adhesion Test	ASTM D3359	Point 5B	Perfect
Blocking Resistance 2 psi	ASTM D2793-93A	Pass	Non Visible Mark
Hot and Cold Check	ASTM D1211	Pass	10 cycles