

COATING SCHEDULE
STAINLESS GOLD STAIN



Substrate	Stainless Mirror / Hairline
Product Item	Furniture or handicraft
Positioning	Interior
Finishing System	PU System
Gloss Level	Sheen 90

Finishing Condition Recommended	
Room humidity	Max 70 %
Room temp.	28 - 32° C

No	Application Step & Product Name	Mixing Ratio	Application Viscosity	CA [gr/m2]	Application Method	Drying Time Recommended
	Stainless Mirror/Hairline				Wipe with Thinner	
1	COLORING USE-60 CLEAR GLOSS HARDENER USE-60 SS-700 STAINLESS GOLD THINNER POLYURETHANE	400 100 100 100-200	10-11 sec NK-2	60-80	SPRAY	15 minutes
2	TOP COAT USE-60 CLEAR GLOSS HARDENER USE-60 THINNER POLYURETHANE	400 100 200	10-11 sec NK-2	60-80	SPRAY	72 hours

Main Features:

Gold look

Perfect adhesion on stainless mirror

Available color: Gold, Rose Gold, Bronze and Transparant Black

Notes: Maximum thickness for every step of casting process is 2 cm

Surface Specifacaition	Method	Result	Notes
Adhesion Test	ASTM D3359	Point 5B	Perfect