

COATING SCHEDULE

WATERBASED CLEAR SHEEN15



Substrate	Wood/veneer
Product Item	Furniture or housing component
Positioning	Interior
Finishing System	Waterbased System
Gloss Level	Sheen15

Finishing Condition Recommended	
MC wood	8 - 12 %
Room humidity	Max 70 %
Room temp.	28 - 32° C

No	Application Step & Product Name	Mixing Ratio	Application Viscosity	CA [gr/m2]	Application Method	Drying Time Recommended
	SUBSTRATE SANDING				Sand Paper Grade # 180 – 240	
1	SANDING SEALER 1 ASS-941 WATER	100 5-10		100-120	Manual Spray	2 Hours
	SANDING				Sand Paper Grade # 240	
2	SANDING SEALER 2 ASS-941 WATER	100 5-10		100-120	Manual Spray	4 Hours
	SANDING				Sand Paper Grade # 400	
3	TOP COAT AAL-965 CLEAR DOF WATER	100 10-20		80-100	Manual Spray	24 Hours

Main Features:

Odorless

Non yellowing

Good transparency

Surface Specification	Method	Result	Notes
Adhesion Test	ASTM D3359	Point 5B	Perfect
Blocking Resistance 2 psi	ASTM D2793-93A	Pass	Non Visible Mark
Hot and Cold Check	ASTM D1211	Pass	10 cycles