

SELF LEVELLING UNDERLAYMENT **SLU-227-25 1K WB**

No. TD : S-027 Revision : 01

Effective Date : 11/09/2020

SELF LEVELLING UNDERLAYMENT SLU-227-25 1K WB is a one component, polymer modified, pumpable self levelling high performance cementitious underlayment for levelling and smoothing of interior floors prior to the application of the final floor finish such as ceramic tiles, carpets, parquet / wood flooring, vinyl, etc. It provides:



- 1. Very good flow and fluid
- Easy application (manually or by pump) 2.
- Medium mechanical strength 3.
- Capable of levelling surface from 5mm-20 mm

Specially designed for light to medium duty cementitious underlayment for industrial and commercial flooring.

PRODUCT SPECIFICATION

Type One component, polymer modified, cementitious

underlayment

Color Light grey powder Specific gravity (mixture) : 1,50 gr/cc (dry) 2.20 gr/cc (wet)

4.0-4.5 lt / 20 kg bag Dosage of water

2,00 kg-set/m² per 1000 microns DFT (1 mm) Material Consumption

: Min 5 mm (10,00 kg-set/m²) Layer Thickness Max 20 mm (40,00 kg-set/m²)

Storage Stability One year in cool and dry storage and in original not

opened bag. (avoid wet and humid condition)

Application method Tooth trowel and spiked roller

Re-coating interval (30°C) 24 hours Application temperature 25 - 35°C Humidity maximum 80 % RH

Provide adequate ventilation during application and drying

TEST PERFORMANCE DATA

Pot life

Item Result Standard Test

Compressive strength 20 N/mm² in 7 days EN-13892 25 N/mm² in 28 days EN-13892

Bonding strength > 2.5 N/mm² concrete failure ASTM D-4541 Flexural strength : 5.5 N/mm² EN-13892 Flow Test 120 mm Internal 15 minutes (30°C) Internal

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SURFACE PREPARATION

Compressive strength of concrete floor must be more than 25 N/mm² in more than 28 days. Moisture content should be less than 5% and the surface temperature must be at least 3°C above current dew temperature. Remove oil contaminants using industrial grade detergent or degreasing compound as chemical cleaning and mechanical cleaning. Primed with WBS-224-1K WB to seal the concrete porosity

Mixing

When mixing manually add the dry powder (20 kg) into a container with the clean water. The water required is 4-4.5 lt per 20 kg bag of powder. Mix thoroughly for a minimum of 2 minutes. Use and electric stirrer (< 500 rpm).

Curing

Protect the applied area from direct sunlight for at least 12 hours. Do not wet the surface until setting. Surface cracking may occur due to curing conditions, avoid over trowelling, over watering and control joint configurations.

SAFETY PRECAUTION

This product does not contain aromatic solvent. It does not contain formaldehyde or heavy metals. Avoid contact with the skin and eyes. Wear suitable protective clothing such as working suit, goggles, masks, and safety gloves. Use barrier cream.

This product is non flammable.

For more information, please refer to our safety data sheet

FIRST AID:

Eye contact : Rinse immediately with plenty of water for at least 15 minutes; seek medical advice.

> Skin contact : Wash with soap and water. If irritation occurs, seek medical advice.

Ingestion : Provide symptomatic treatment and seek medical advice.

> Inhalation : Remove person to fresh air. Keep patient rested and give artificial respiration.



SELF LEVELLING UNDERLAYMENT SLU-227-35 1K WB

No. TD : S-029 Revision : 01

Effective Date : 11/09/2020

SELF LEVELLING UNDERLAYMENT SLU-227-35 1K WB is a one component, polymer modified, pumpable self levelling high performance cementitious underlayment. It is for levelling and smoothing of interior floors prior to the application of the final floor finish such as ceramic tiles, carpets, parquet / wood flooring, vinyl, epoxy flooring etc. It provides:



- 1. Very good flow and fluid
- 2. Easy application (manually or by pump)
- 3. Medium to high mechanical strength
- 4. Capable of levelling surface from 5mm-20 mm

Specially designed for medium to high duty cementitious underlayment for industrial and commercial flooring.

PRODUCT SPECIFICATION

Type : One component, polymer modified, cementitious underlayment

Color : Light grey powder
Specific gravity (mixture) : 1,50 gr/cc (dry)
: 2.20 gr/cc (wet)

Dosage of water : 4.0-4.5 lt / 20 kg bag

Material Consumption : 2,00 kg-set/m² per 1000 microns DFT (1 mm)

Layer Thickness : Min 5 mm (10,00 kg-set/m²) : Max 20 mm (40,00 kg-set/m²)

Storage Stability : One year in cool and dry storage and in original not opened bag.

(avoid wet and humid condition)

Application method : Tooth trowel and spiked roller

Re-coating interval (30°C) : 24 hours Application temperature : 25 - 35°C Humidity maximum : 80 % RH

Provide adequate ventilation during application and drying

TEST PERFORMANCE DATA

Result Standard Test Item Compressive strength 30 N/mm² in 7 days EN-13892 35 N/mm² in 28 days EN-13892 > 2.0 N/mm² concrete failure Bonding strength **ASTM D-4541** Flexural strength 5.5 N/mm² EN-13892 Flow Test 120 mm Internal Pot life : 15 minutes (30°C) Internal

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SURFACE PREPARATION

Compressive strength of concrete floor must be more than 25 N/mm² in more than 28 days. Moisture content should be less than 5% and the surface temperature must be at least 3°C above current dew temperature. Remove oil contaminants using industrial grade detergent or degreasing compound as chemical cleaning and mechanical cleaning. Primed with WBS-224-1K WB to seal the concrete porosity

Mixing

When mixing manually add the dry powder (20 kg) into a container with the clean water. The water required is 4-4.5 lt per 20 kg bag of powder. Mix thoroughly for a minimum of 2 minutes. Use and electric stirrer (< 500 rpm).

Curing

Protect the applied area from direct sunlight for at least 12 hours. Do not wet the surface until setting. Surface cracking may occur due to curing conditions, avoid over troweling, over watering and control joint configurations.

SAFETY PRECAUTION

This product does not contain aromatic solvent. It does not contain formaldehyde or heavy metals. Avoid contact with the skin and eyes. Wear suitable protective clothing such as working suit, goggles, masks, and safety gloves. Use barrier cream.

This product is non flammable.

For more information, please refer to our safety data sheet

FIRST AID:

> Eye contact : Rinse immediately with plenty of water for at least 15 minutes; seek medical

Skin contact : Wash with soap and water. If irritation occurs, seek medical advice.

> Ingestion : Provide symptomatic treatment and seek medical advice.

> Inhalation : Remove person to fresh air. Keep patient rested and give artificial respiration.



SELF LEVELLING OVERLAYMENT SLO-228 1K WB

No. TD : S-023 Revision : 00

Effective Date : 15/10/2020

SELF LEVELLING OVERLAYMENT SLO-228 1K WB is a one component, polymer modified, fast setting, pumpable self levelling high performance cementitious overlayment. It is for levelling and smoothing of interior floors prior to the application of the final floor finish such as polished, ceramic tiles, carpets, parquet / wood flooring, vinyl, epoxy flooring etc. It provides:



- 1. Very good flow and fluid
- 2. Fast setting
- 3. Easy application (manually or by pump)
- 4. Medium to high mechanical strength
- 5. Capable of levelling surface from 5mm-20 mm

Specially designed for medium to high duty cementitious overlayment for industrial and commercial flooring.

PRODUCT SPECIFICATION

Type : One component, polymer modified, cementitious overlayment

Color : Light grey powder
Specific gravity (mixture) : 1,50 gr/cc (dry)
: 2.20 gr/cc (wet)

Dosage of water : 4.0-4.5 lt / 20 kg bag

Material Consumption : 2,00 kg-set/m² per 1000 microns DFT (1 mm)

Layer Thickness : Min 5 mm (10,00 kg-set/m²) : Max 20 mm (40,00 kg-set/m²)

Pot life : 15 minutes
Setting time : 60 minutes
Set foot traffic : 3-4 hours

Storage Stability : One year in cool and dry storage and in original not opened bag.

(avoid wet and humid condition)

Application method : Tooth trowel and spiked roller

Re-coating interval (30°C) : 24 hours Application temperature : 25 - 35°C Humidity maximum : 80 % RH

Provide adequate ventilation during application and drying

TEST PERFORMANCE DATA

Item Result Standard Test

Compressive strength : 30 N/mm² in 7 days EN-13892 35 N/mm² in 28 days EN-13892

Bonding strength : > 2.0 N/mm² concrete failure ASTM D-4541 Abrasion Resistance : Weight loss ± 80 mg/ 1000 cycle

Flexural strength : 5.5 N/mm² EN-13892 Flow Test : 120 mm Internal

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SURFACE PREPARATION

Compressive strength of concrete floor must be more than 25 N/mm² in more than 28 days. Moisture content should be less than 5% and the surface temperature must be at least 3°C above current dew temperature. Remove oil contaminants using industrial grade detergent or degreasing compound as chemical cleaning and mechanical cleaning. Primed with WBS-224-1K WB to seal the concrete porosity

Mixing

When mixing manually add the dry powder (20 kg) into a container with the clean water. The water required is 4-4.5 lt per 20 kg bag of powder. Mix thoroughly for a minimum of 2 minutes. Use and electric stirrer (< 500 rpm).

Curing

Protect the applied area from direct sunlight for at least 12 hours. Do not wet the surface until setting. Surface cracking may occur due to curing conditions, avoid over troweling, over watering and control joint configurations.

SAFETY PRECAUTION

This product does not contain aromatic solvent. It does not contain formaldehyde or heavy metals. Avoid contact with the skin and eyes. Wear suitable protective clothing such as working suit, goggles, masks, and safety gloves. Use barrier cream.

This product is non flammable.

For more information, please refer to our safety data sheet

FIRST AID:

Eye contact : Rinse immediately with plenty of water for at least 15 minutes; seek medical

Skin contact : Wash with soap and water. If irritation occurs, seek medical advice.

> Ingestion : Provide symptomatic treatment and seek medical advice.

> Inhalation : Remove person to fresh air. Keep patient rested and give artificial respiration.