

PU PRIMER SURFACER PCR-3300 PU GREY

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Two component solvent based acrylic polyurethane primer/surfacer that specially designed for automotive/ refinish coating.

FEATURES

1. Fast dry (30 minutes can be sanded)
2. Good sanding ability
3. Good adhesion
4. Less porous primer surfacer and less/ no absorption to the subsequent coating layer
5. Good hiding power
6. Good build and smooth surface

PRODUCT SPECIFICATION

Type	: 2K PU acrylic polyol	
Appearance	: Colored liquid	
	<u>A Component</u>	<u>B Component</u>
	PCR-3300 PU	PUH-22 LY MD
Solid content (NV, w/w)	: 75 ± 2 %	36 ± 2 %
Viscosity (Brookfield, 30°C)	: 10000 ± 5000 cps	60 ± 5 sec (Din Cup 2, 30°C)
Specific Gravity	: 1.62 ± 0.04 g/cc	0.98 ± 0.02 g/cc
Flash Point	: 36.6°C	36.6°C
Packing	: 0.8 lt. in steel can	0.2 lt. in steel can
	0.2 lt. in steel can	0.05 lt. in steel can

APPLICATION

Application condition	: 20 - 30°C, 40 - 60%RH
Application method	: Air Spray
Substrate	: Metal, Fiberglass, Aluminium, Wood
Mixing ratio by	:

	A Component	B Component	Thinner
	(PCR-3300 PU)	(PCR PCRH – 3300 PU)	(THPU Medium Dry)
Weight	: 60	: 10	: 30
Volume	: 80	: 20	: 40
Thinner	: THPU Medium Dry		
Application viscosity (NK 2,30°C)	: 11 - 13 sec		
Pot life of mixture	: 3 - 4 hours at 30°C		
Coating Amount (wet)	: 100 - 120 g/m ² of mixture per coat		
Dry film thickness	: 20 - 30 µm		
Theoretical coverage	: 5 m ² /lt. at ca 100 g/m ²		
	3.5 m ² /lt. at film thickness 30 mic		

FILM PROPERTIES

Drying time

- Dust Free : 5 - 7 minutes
- Tack Free : 10 - 15 minutes
- Sanding Time : 30 - 40 minutes

OTHERS

- Shelf life : Two years if stored in cool and dry condition on original sealed can.
Storage and handling : Keep away from heat and direct sunlight.

SURFACE PREPARATION

1. The surface must be clean, dry, and free from oil.
2. Remove oil, grease, or dirt with solvent or appropriate method (wire brush, steel wool, or sand paper).

APPLICATION INFORMATION

1. A and B component and Thinner should be mixed properly and stir thoroughly with agitator.
2. Close cap of B component tightly after use.
3. Apply by spray an even coat at coating amount 100 - 120 g/m².
4. Sand the surface with sand paper no.320 after dry.
5. Good ventilation in working area is suggested.

RECOMMENDED COATING SYSTEM

No.	APPLICATION STEP	PRODUCT	REC. COAT
1	Primer	PCR - 3300 PU	1 x
2	Base Coat	1 K / 2 K Basecoat	1 - 2 x
3	Top Coat	PU Top coat	1 - 2 x

SAFETY PRECAUTION

1. This product contains aromatic solvent. It does not contain formaldehyde or heavy metals. Avoid contact with the skin and eyes. Wear suitable protective clothing such as working suit, goggles, masks, and safety gloves. Use barrier cream.
2. This product is flammable. Keep away from fire and direct sunlight. Use only explosion proof equipment. Do not breathe the vapor of spray. Avoid contact with strong oxidizing agents and water.

FIRST AID

- Eye contact : Rinse immediately with plenty of water for at least 15 minutes; seek medical advice
- Skin contact : Wash with soap and water. If irritation occurs, seek medical advice
- Ingestion : Provide symptomatic treatment and seek medical advice
- Inhalation : Remove person to fresh air. Keep patient rested and give artificial respiration

DISCLAIMER

This document contains information issued based on the best and latest of Propan's knowledge in accordance to laboratory testing and practical application experience. The end user must test the product's suitability for their specific application and purpose. Propan shall not be liable for defects where the application of the Product has not been made fully in accordance with the recommendations and requirements. This document is subjected to change without further notice. Please consult Propan for any specific guidance on the suitability of this product for their needs or for any specific application practices.