## **TECHNICAL DATA**



# DECORCRYL

PREMIUM ACRYLIC EMULSION PAINT DI - 400

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**DECORCRYL Premium Acrylic Emulsion Paint DI – 400** is a decorative wallpaint for interior made from acrylic emulsion with low Volatile Organic Compound / VOC (organic chemical substance contents that odor and easy to vapor) combine with special color pigment.

This product is suitable for interior wall and ceiling surfaces such as brick work / cement plaster, concrete, gypsum, GRC panel, wood, plywood, etc., in areas that are occupied or in use without indoor air pollution that usually appear when painting with conventional paint.

**DECORCRYL Premium Acrylic Emulsion Paint DI – 400** has good adhesion to substrates, easy to apply, fast drying, good hiding power and excellent coverage, bright and long lasting colors and available in many beautiful colors.

#### PRODUCT DATA

APPLICATION

Cleaning

: Acrylic Copolymer Emulsion Type Color : As shown in the color card Finish : Matt : ± 36.0 % Solid by volume Specific gravity : ± 1.40 Theoretical coverage : 9 - 12 m<sup>2</sup> / liter (per coat, 30 - 40 Dry Film Thickness) Depend on film thickness and wastage during application. Drying time : Surface dry = 1 hours  $(30^{\circ} \text{ C})$ Depend on temperature and humidity Packaging : 2.5 liter, 20 liter Storage stability : One year if stored cool and dry and in original not opened container (Do not store below freezing point)

:10 % clean water
:Brush, Roll, Air spray or Airless spray
: 90 – 120 microns ( per coat )
: 30 – 40 microns (per coat)
: 60 – 90 microns ( 2 – 3 x 30 microns ), depend on color
: Minimum 2 hours ( 30° C), when the first paint film already dry
Maximum -
: Masking tape is used to protect surface not to be painted, e.g. door
and window frames. As the dry film is elastic, cut the line with a knife
or a cutter before remove the masking tape.

: Wash all equipment immediately after use with water

#### SURFACE PREPARATION

- The surface must be dry, clean, sound, and free from all contaminants. Newly build wall must be dry after 28 days old. Make sure moisture content / dampness of wall ≤ 16 % measured using Protimeter appliance and wall alkalinity (pH) 7 8 measured using Universal pH indicator.
- Remove all loose material or defective paint by thorough brushing and scraping using active fibre brush.
- Treat any areas affected by mould, algae, moss and lichens with **PROPAN Fungicidal Wash**.
- Repair defects with suitable filler. Use sand and cement mix for large holes and crack. Allow to dry.
- It is recommended to apply alkali resisting primer before applying this coating.

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#### **APPLICATION CONDITION**

Temperature	: Minimum 15º C
	Maximum 50° C
Humidity maximum	: 80 % RH
-	Provide adequate ventilation during application and drying.

#### **RECOMMENDED COATING SCHEDULE**

-	Primer coat	:	DECOR Alkali Resisting Primer AR – 300 without thinning, 1 x 30 microns, or DECOR Alkali Resisting Primer AS – 310 without thinning, 1 x 30 microns (for cement plaster & concrete wall with higher level of alkaline content). DECOR Wall Sealer DWS - 320 without thinning, 1 x 20 microns (for gypsum partition and ceiling).
-	Finish coat	:	DECORCRYL Premium Acrylic Emulsion Paint DI – 400 thinning with 1 part of clean water to 10 parts of paint, 2 – 3 x 30 microns Dry Film Thickness, depend on color.

### SAFETY, SECURITY, HEALTH AND ENVIRONMENT

Do not take internally. This product is non toxic and non flammable. It does not contain any material with heavy metals such as mercury and lead. Avoid contact with the skin and eyes. Higher concentrations produce more severe irritation. Wear suitable protective clothing such as overalls, goggles, dust masks and gloves. Use barrier cream. Wash splashes from skin or eyes immediately. Ensure adequate ventilation and fresh air entry during application and drying. If there are experiences eye watering, headaches, dizziness or difficulty breathing, leave the area to obtain fresh air or wear respiratory protection. If continued difficulty is experienced, get medical attention immediately. Do not breathe vapor or spray mist. Keep away from food, drink and animal feeding stuffs. Dangerous to fish and other aquatic life. Do not contaminate watercourses or ground. This material and its container must be disposed of in a safe way. Avoid all contact with plant life. Close container after each use and keep out of reach of children. Keep in original container, tightly closed, in cool and dry place. Avoid direct sun light. Keep from freezing. This container is used to storage the paint only. Do not apply to surfaces on which food is prepared. Wash hands and exposed skin before meals and after use. Read all safety, security, health and environment precautions before use.

#### First Aid :

Skin contact	: Wash off thoroughly with plenty of water and soap immediately.
Eye contact	Remove contaminated clothing. If irritation occurs, seek medical advice. Rinse immediately with plenty of clean water. Seek medical advice.
Inhalation	<ul> <li>Remove person to fresh air, loosen collar and avoid exertion.</li> <li>Keep patients rested and give artificial respiration.</li> </ul>

The technical details and recommendations contained in this technical data sheet are given to assist our customers and correspond to the best of our knowledge and experience correct at the date of printing. Anyone who intends to use the product must ensure beforehand that it is suitable for the envisaged application in every case.

The company reserves the right to modify data without notice. The data should only be used after checking with our nearest office to ensure that they are still valid. This technical data sheet is made without guarantee since the conditions of use are beyond our control.