TECHNICAL DATA



No. TD **DURATEX** : D-048/APCT

Revision : 00 **Durable Exterior 2K PU Wall Paint**

DRX - 800 SB Effective Date : 07/28/2021

DURATEX Durable Exterior 2K PU Wall Paint DRX - 800 SB is a two component solvent based polyurethane paint made from Acrylic Polyurethane with polyisocyanate hardener and UV resistant color pigments.

This product is designed for exterior wall and ceiling surfaces including brick work / cement plaster, concrete, GRC panel, etc., and provides protection for fifteen years from weather, ultra violet light, fungus, mold and algae.

DURATEX Durable Exterior 2K PU Wall Paint DRX - 800 SB has low dirt pick-up & washable, excellent weather resistance, excellent UV resistance, excellent alkali resistance, excellent water resistance, good permeability, good water repellent, excellent gloss retention, good hiding power, bright colors & excellent color retention, rain proofing, non chalking & non yellowing.

PRODUCT DATA

: Two Component Solvent Based Acrylic Polyurethane with Type

polyisocyanate hardener

Color : As shown in the color card Finish : Low Sheen

Solid by volume (mixture A + B) : 50.0 % Specific gravity (mixture A + B) : 1.25

Theoretical coverage : 8 - 10 m² / kg (per coat, 40 - 50 Dry Film Thickness)

Depend on film thickness and wastage during application.

Flash point 27° C

: Surface dry = 20 minutes (30° C) Drying time

Hard dry $= 7 \text{ hours } (30^{\circ} \text{ C})$ = 7 days (30° C) Full cure Depend on temperature and humidity

: 4 kgset (A = 3.2 kg & B = 0.8 kg)Packaging

20 kgset (A = 16 kg & B = 4 kg)

One year if stored cool and dry and in original not opened container Storage stability

(Do not store below freezing point)

APPLICATION

Thinning ratio by volume : 10 % Thinner Polyurethane

Mixing ratio (in weight) : Component A : Component B = 4 : 1

Pot life of mixture (A + B) : 4 hours (30° C)

Application tools : Brush, Roll or Airless Spray Gun : 80 - 100 microns (per coat) Wet film thickness Dry film thickness : 40 - 50 microns (per coat)

Recommended dry film thickness : 80 - 120 microns ($2 - 3 \times 40$ microns), depend on color

: Minimum = 12 hours (30° C), when the first paint film already dry Recoating interval

Maximum -

Post treatment : Masking tape is used to protect surface not to be painted, e.g. door

and window frames. As the dry film is elastic, cut the line with a knife

or a cutter before remove the masking tape.

Cleaning : Wash all equipment immediately after use with water

SURFACE PREPARATION

- The surface must be dry, clean, sound, and free from all contaminants. Newly build wall must be dry after 28 days old. Make sure moisture content / dampness of wall ≤ 16 % measured using Protimeter appliance and wall alkalinity (pH) 7 8 measured using Universal pH indicator.
- Remove all loose material or defective paint by thorough brushing and scraping using active fibre brush.
- Treat any areas affected by mould, algae, moss and lichens with PROPAN Fungicidal Wash.
- Repair defects with suitable filler. Use sand and cement mix for large holes and crack. Allow to dry.
- It is recommended to apply alkali resisting primer before applying this coating.

APPLICATION CONDITION

Temperature : Minimum 15° C Maximum 50° C

Humidity maximum : 80 % RH

Provide adequate ventilation during application and drying.

RECOMMENDED COATING SCHEDULE

- Primer coat : DECOR Alkali Resisting Primer AS – 310 without thinning, 1 x 30 microns Dry Film

Thickness.

- Finish coat : DURATEX Durable Exterior 2K PU Wall Paint DRX - 800 SB thinning with 1 part of

Thinner Polyurethane to 10 parts of paint, 2 - 3 x 40 microns Dry Film Thickness, depend

on color.

SAFETY, SECURITY, HEALTH AND ENVIRONMENT

Do not take internally. This product is non toxic and non flammable. It does not contain any material with heavy metals such as mercury and lead. Avoid contact with the skin and eyes. Higher concentrations produce more severe irritation. Wear suitable protective clothing such as overalls, goggles, dust masks and gloves. Use barrier cream. Wash splashes from skin or eyes immediately. Ensure adequate ventilation and fresh air entry during application and drying. If there are experiences eye watering, headaches, dizziness or difficulty breathing, leave the area to obtain fresh air or wear respiratory protection. If continued difficulty is experienced, get medical attention immediately. Do not breathe vapor or spray mist. Keep away from food, drink and animal feeding stuffs. Dangerous to fish and other aquatic life. Do not contaminate watercourses or ground. This material and its container must be disposed of in a safe way. Avoid all contact with plant life. Close container after each use and keep out of reach of children. Keep in original container, tightly closed, in cool and dry place. Avoid direct sunlight. Keep from freezing. This container is used to storage the paint only. Do not apply to surfaces on which food is prepared. Wash hands and exposed skin before meals and after use. Read all safety, security, health and environment precautions before use.

First Aid:

Skin contact : Wash off thoroughly with plenty of water and soap immediately.

Remove contaminated clothing. If irritation occurs, seek medical advice.

Eye contact : Rinse immediately with plenty of clean water. Seek medical advice. Inhalation : Remove person to fresh air, loosen collar and avoid exertion.

Keep patient rested and give artificial respiration.